SERIES SI3000 PRODUCT DATA SHEET FOLDING GLASS WALL SYSTEMS



A seamless wall with endless possibilities.

Folding glass walls have been a signature product of Solar Innovations[®] for over 15 years. Also known as bi-fold doors or accordion-style doors, folding glass walls can accommodate any number of panels and configurations. These systems offer a flexible and customizable opening that can be incorporated into any residential or commercial project including covered patios, living rooms, decks, enclosed porches, and pool houses. Swing doors can be integrated into the folding glass walls, allowing the user to easily enter and exit a room without opening all of the panels. The endless possibilities—including custom color finishes, custom hardware, and highest impact rating—make folding glass walls the perfect opening for any application.

FEATURES

PANELS:

- Top or bottom load
- In-fold or out-fold operation
- Endless configurations possible
- LEED friendly system including recycled content
- · Designed and manufactured in the U.S.A.

HARDWARE:

- Custom manufactured operable hardware
- Panic hardware and closer options available
- Roller assemblies designed to minimize and simplify panel maintenance
- Zero-maintenance extruded aluminum hinges with stainless steel pins
- Multiple hardware styles and finishes
- Multiple sill designs, including ADA compliant ramps

GLAZING:

- Designed to accommodate almost any glazing infill including panels, glass, acrylic, and polycarbonate from $3\!\!/_{16}$ to 1%

OPTIONS

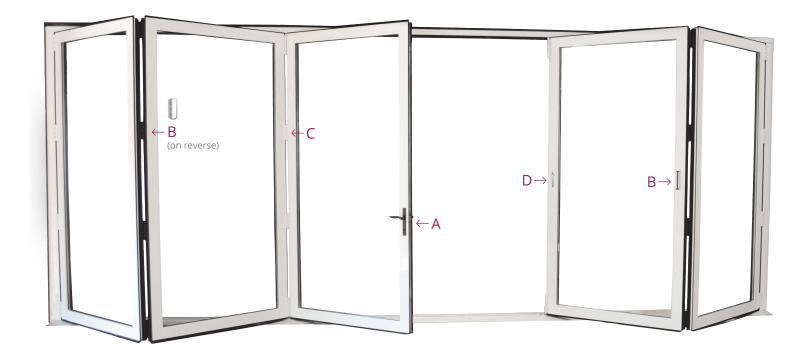
FINISHES:

- Standard finishes:
 - AAMA 2603: Bronze, White
 - AAMA 611 Class I Anodized: Clear, Dark Bronze
- Designer finishes:
 - AAMA 2603: Hartford Green, Black
 - Natural Clay, Sandstone
- Custom finishes:
 - Powder coat finish: AAMA 2604 2605
 - Fluoropolymer (50% or 70%): AAMA 2604 2605
 - Wood veneer, metal cladding, and foiling options
 - Dual color or dual finish options

ACCESSORIES:

- Matching fixed transoms & sidelites
- Integrated options:
 - Swing doors single or double
 - Dutch doors single or double
 - Pet doors
- Screen options: folding, sliding, retractable
- · Factory installed sill drain tubes, if required
- Mullions, decorative muntins, simulated divided lites (SDLs), interior and exterior grids

HARDWARE



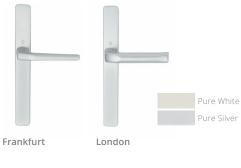
A: Handles

STANDARD OPTIONS





ALUMINUM - INLAND APPLICATIONS

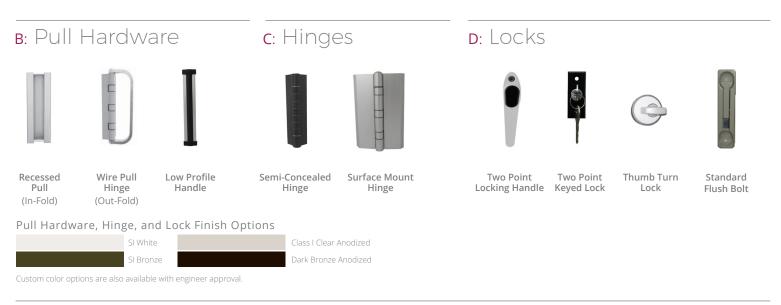


SOLID BRASS - COASTAL APPLICATIONS*



*Coastal applications are only available with select finish options.

Additional handle styles, colors, and back plate options available upon request. Non-standard handle options may increase lead times and/or cost. All handles available with thumbturn interior lock with lever exterior, lever interior and exterior, and thumbturn interior lock with keyed exterior options



Closer, Catch, & Limiter



Door Closer Finishes: Aluminum Painted, Bronze, Black

Adjustable Door Catch Finishes: Clear Anodized, Dark Bronze Anodized, White Painted, and Bronze Painted.

Passive Hardware Sets

Commercial Panic Hardware Options



Exterior Entry Trim

SQUARE





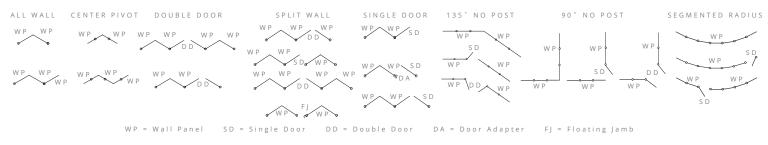
Push Only

Square Commercial Toronto

Concealed vertical rod available on commercial panic hardware.

Please Note: All hardware is subject to vendor availability. Custom finishes may be available upon request at additional lead time and/or cost. Solar Innovations® reserves the right to discontinue any hardware option at any time. Please be sure to visit our website for additional product information: www.solarinnovations.com

CONFIGURATIONS



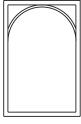
Custom configurations available upon request.

solarinnovations.com | 800 618 0669 | 31 Roberts Road, Pine Grove, PA 17963 | Rev 9.16.19

FINISH OPTIONS Anodized Additional cost Paint STANDARD - AAMA 2603 (5 year warranty). Finishes available while in stock. SI Black SI White **SI Sandstone** SI Natural Clay SI Bronze **SI Hartford Green** Class I Clear Dark Bronze Anodized Anodized Paint DESIGNER - AAMA 2604 (5 year warranty), AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.* SI Black SI White **SI Sandstone SI Natural Clay** SI Bronze SI Hartford Green Powder Coat Solids AAMA 2604 (10 year warranty), AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.* Black Apollo White Burgundy Bone Ivory Sandstone Seawolf Fashion Colonial Charcoal Military Hartford Antique **Gray** SRSL 74008 FRSL 74652 White Light Blue Bronze SRSL 45891 FRSL 46646 SRSL 45892 FRSL 46647 SRSL 46636 FRSL 46645 Gray SRSL 74007 FRSL 74654 SRSL 62487 FRSL 62496 Green SRSL 11386 FRSL 11390 SRSL 74009 FRSL 74653 SRSL 32545 FRSL 32872 SRSL 45893 FRSL 46648 SRSL 82519 FRSL 82908 SRSL 82520 FRSL 82909 SRSL 21708 FRSL 21709 Powder Coat Metallics AAMA 2604, AAMA 2605* Metal Clad standard* Metal Clad Designer* Silver Champagne Pewter #4 Polished Rheinzink Rheinzink Rheinzink Brass Bronze Copper Copper **Bright Rolled** Sparkle Stainless Steel Blue Gray Graphite Gray Decoral Finishes (Powder Coat)* **Knotty Pine** Douglas Fir 1501 Cherry 1402 Acacia 1001 Oak Assi 2501 Cherry 1402 Dark Walnut Teak 2601 National Acacia 1001 2103 1802 DS 706 Textured Mahogany Finish Walnut 1806 DS 716 Textured DS 402 Smooth DS 716 Textured DS 402 Smooth DS 733 Textured DS 403 Smooth DS 733 Textured DS 403 Smooth DS 403 Smooth DS 716 Textured DS 402 Smooth DS 706 Textured Mahogany Finish DS 716 Textured DS 402 Smooth DS 733 Textured DS 403 Smooth Wood Veneering (Unfinished) STANDARD* Wood Veneering (Unfinished) DESIGNER **Douglas Fir** White Oak Walnut Honduran Ponderosa (White) Pine **Pecan Pine** Cherry Mahogany Wood/Glulam STANDARD* Wood/Glulam Designer* **Red Oak** White Ash Hard Maple White Oak Douglas Fir Cherry Sapele Mahogany Walnut *Adds one to three weeks to lead time

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations® for samples. Product and finish options are subject to vendor availability. Solar Innovations® reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations® for details. FSC options available.

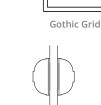
GRID OPTIONS



Arched Grid



Low Profile Grid with SDL

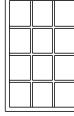


Colonial Grid Detail on Monolithic Glass

Interior Muntin Grid Detail

on Insulated Glass

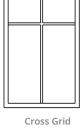
Double Gothic Grid

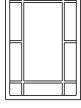


Traditional Grid



with SDL





English Grid



with SDL

Low profile grids can be used on all systems. Colonial, Ogee, and Traditional grids cannot be used on sliding glass doors, windows, or walls. Please visit www.solarinnovations.com for additional decorative options.

To find out more about the features and options of our folding glass walls, visit our website at solarinnovations.com/folding-glass-walls/

or contact one of our sales representatives at 800 618 0669.

Traditional Grid

with SDL

G2 FOLDING GLASS WALLS





G2 Thermal System

G2 Aluminum Folding Glass Wall Systems are a great way to open your environment. The frame uses a thermal Rating Council® strut system that separates the interior metal from CERTIFIED the exterior metal. By including a thermal break,

the temperature transfer between the outdoors and indoors is minimized

The frames are available in two vertical stile widths: narrow and standard. The widths can be combined over multiple units for a unique style or kept consistent throughout. This flexibility allows multiple sightline and bottom rail configurations that can be retrofitted to match an existing opening or accommodate specific structural requirements.

G2 Nonthermal System

G2 Nonthermal Aluminum Folding Glass Wall Systems are ideal for mild climates and indoor uses. This system is popular for conference rooms, interior commercial entryways, classrooms, as well as residential and commercial room dividers. Frames are available in two vertical stile widths: narrow and standard. These can be combined over multiple units for a unique style or kept consistent throughout.

Panels

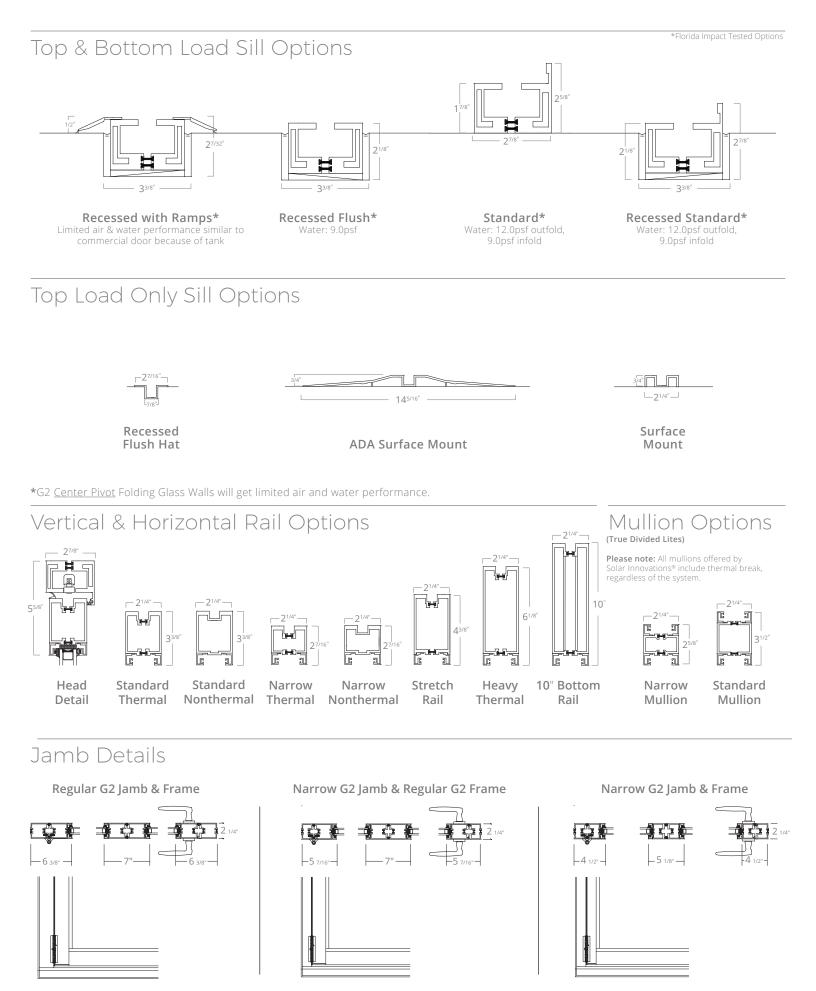
- Minimum panel size: 18" wide; smaller panels may be available upon engineering approval
- Panel size up to 3' x 10'; larger panel options may be available depending on application

Glazing

Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from 3/16" to 11/4"

Performance

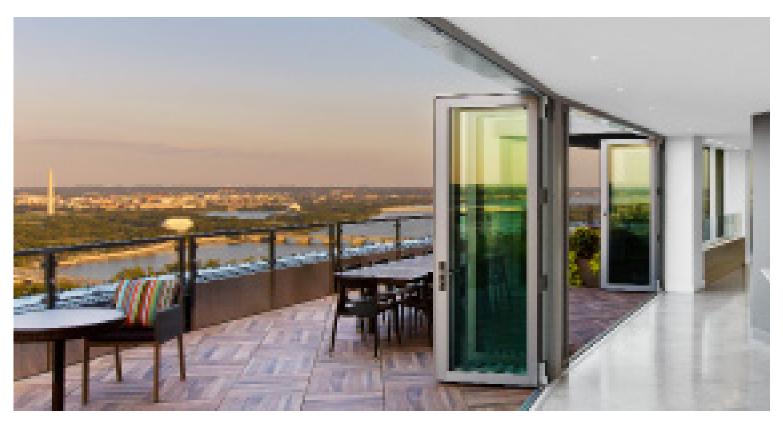
- Water performance up to 15psf, depending on sill choice and configuration
- Structurally tested up to a design pressure of 80psf
- Higher design pressure ratings available with engineering approval
- Test results available upon request



Top and bottom horizontals unable to utilize narrow framing. Options dependent upon desired size and engineering requirements.

solarinnovations.com | 800 618 0669 | 31 Roberts Road, Pine Grove, PA 17963 | Rev 9.16.19

G3 FOLDING GLASS WALLS



G3 Thermal System

G3 Aluminum Folding Glass Wall Systems are designed for commercial and residential applications that require higher design pressures. This system has been designed to support larger sizes with ease of operation and offers exceptional air, water, structural, and thermal performance. The frame uses a thermal strut system that separates the interior metal from the exterior metal. By including this thermal break, the temperature transfer between the outdoors and indoors is limited.

Frames are available in three vertical stile widths: standard, narrow, and xtra narrow. You can select a consistent vertical width or mix and match the three stile widths to create a truly unique product. This system was created with similar sightlines to the G2 systems so that the two could be used together if desired. The flexibility of both systems allows multiple sightline and bottom rail configurations that can be retrofitted to match an existing opening or accommodate specific structural requirements.

G3 Nonthermal System

The G3 nonthermal system is ideal for applications that do not require thermal performance, including mild climates and indoor uses—this system is popular for interior entryways and room dividers.

G3 Marine Glazed System

Our G3 Extra Narrow Marine Glazed Folding Glass Wall System uses a patented design to combine vertical marine glazing with horizontal stop glazing in order to create a much narrower vertical frame than conventional stop glazed doors. The G3 Extra Narrow



Marine Glazed System is the narrowest four-sided thermally broken glazed bi-fold door in the market.

Panels

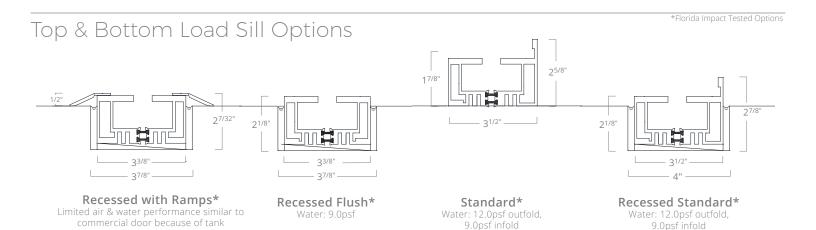
- Minimum panel width: 24"; smaller panels may be available based upon engineering
- Panel size up to 3' x 15'; larger panel options may be available depending on application

Glazing

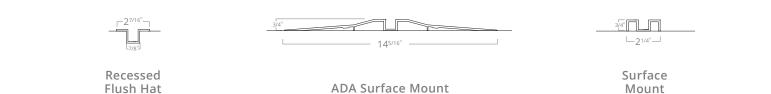
 Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ¼" to 1½"

Performance

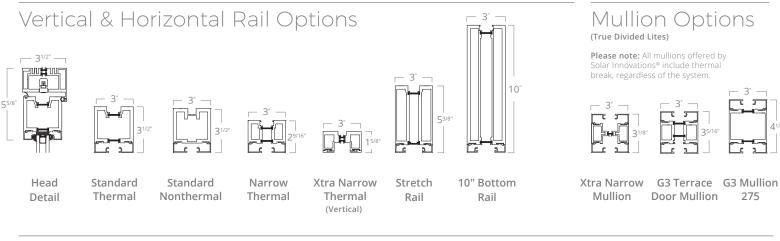
- Water performance up to 15psf, depending on sill choice and configuration
- Structural tested up to a design pressure of 100psf
- Higher water and structural performance available with engineering approval
- Test results available upon request Performance does not apply to G3 Marine Glazed System.



Top Load Only Sill Options



*G3 Center Pivot Folding Glass Walls will get limited air and water performance.



3"

Jamb Details

Standard G3 Jamb & Frame

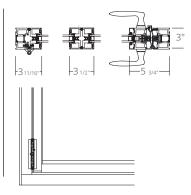
3'

III

Narrow G3 Jamb & Standard G3 Frame



Xtra Narrow G3 Jamb & Frame



Top and bottom horizontals unable to utilize narrow or xtra narrow framing. Options dependent upon desired size and engineering requirements.